

Ultimaker 3

1 Ultimaker Magenta PLA AA 0.4

2 Ultimaker White Breakaway BB 0.4

Not supported

20%

On

On

^DIDI & GOGO

FILAMENT AND PRINT CORE ARE NOT COMPATIBLE

Custom

1 2

Enabled

Material White Breakaway

Print core BB 0.4

Print settings

Profile Not supported

1 2

Search settings

Top/Bottom

Infill

Infill Density 20.0 %

Infill Pattern Triangles

Material

Printing Temperature 225.0 °C

Build Plate Temperature 60 °C

Speed

Travel

Cooling

Support

Generate Support

Support Extruder Extruder 2

Support Structure Normal

Support Placement Everywhere

Support Overhang Angle 45.0 °

< Recommended

Object list

UM3_triceratops-skull-repair

159.2 x 146.2 x 154.9 mm

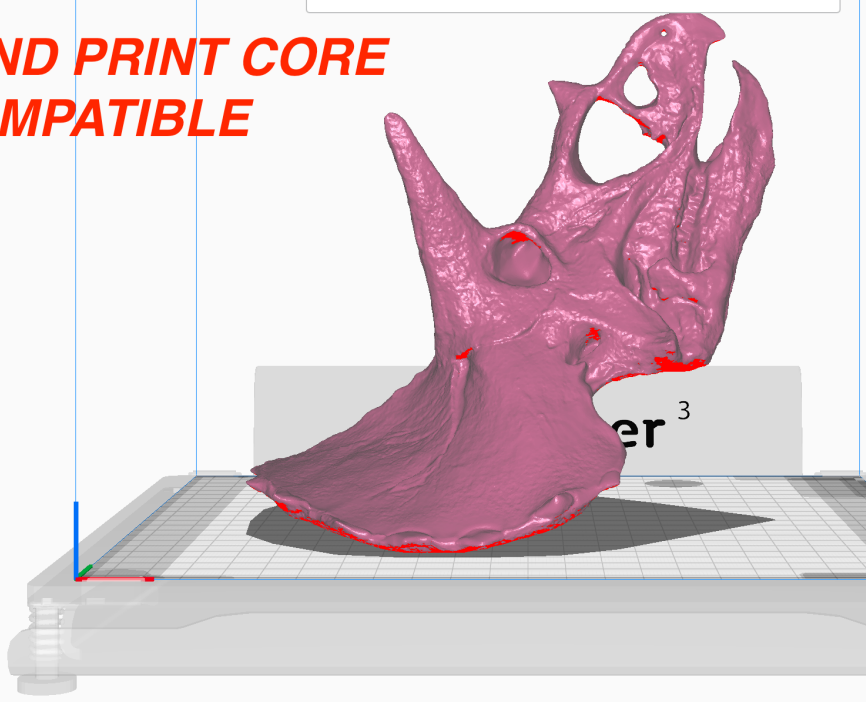


2 days 11 hours 41 minutes

311g · 39.58m

Preview

Save to Disk



Ultimaker 3

1 Ultimaker Magenta PLA AA 0.4

2 Ultimaker White Breakaway AA 0.4

Normal - 0.15mm

20%

On

On

^DIDI & GOGO

Custom

1 2

Enabled

Material White Breakaway

Print core AA 0.4

Print settings

Profile Normal - 0.15mm

1 2

Search settings

Top/Bottom

Infill

Infill Density 20.0 %

Infill Pattern Triangles

Material

Printing Temperature 225.0 °C

Build Plate Temperature 60 °C

Speed

Travel

Cooling

Support

Generate Support

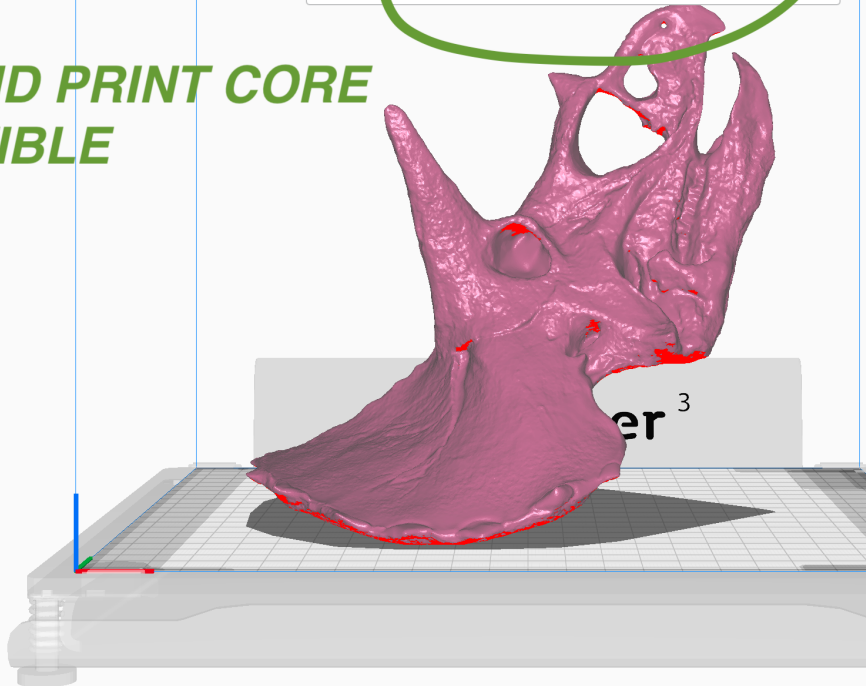
Support Extruder Extruder 2

Support Structure Normal

Support Placement Everywhere

Support Overhang Angle 45.0 °

FILAMENT AND PRINT CORE ARE COMPATIBLE



Object list

UM3_triceratops-skull-repair

159.2 x 146.2 x 154.9 mm



Recommended

1 day 12 hours 55 minutes

282g · 36.00m

Preview

Save to Disk

Ultimaker S3

1 Ultimaker Orange PLA AA 0.4

2 Ultimaker Natural PVA AA 0.4

Not supported

20%

Off

On

^LUCKY

FILAMENT AND PRINT CORE ARE NOT COMPATIBLE

Custom

1 2

Enabled

Material Natural PVA

Print core AA 0.4

Print settings

Profile Not supported

1 2

Search settings

Top/Bottom

Infill

Infill Density 20.0 %

Infill Pattern Triangles

Material

Printing Temperature 220.0 °C

Build Plate Temperature 60 °C

Speed

Travel

Cooling

Support

Generate Support

Build Plate Adhesion

Enable Prime Blob

Build Plate Adhesion Type Brim

Build Plate Adhesion Extruder Not overridden

< Recommended

! Unable to slice

Slice

Object list

UMS3_triceratops-skull-repair

159.2 x 146.2 x 154.9 mm



Ultimaker S3

1 Ultimaker Orange PLA AA 0.4

2 Ultimaker Natural PVA BB 0.4

Fast - 0.2mm

20%

Off

On

^LUCKY

Custom

1 2

Enabled

Material

Natural PVA

Print core

BB 0.4

Print settings

Profile Fast - 0.2mm

1 2

Search settings

Top/Bottom

Infill

Infill Density

20.0

%

Infill Pattern

Triangles

Material

Printing Temperature

225.0

°C

Build Plate Temperature

60

°C

Speed

Travel

Cooling

Support

Generate Support

Build Plate Adhesion

Enable Prime Blob

Build Plate Adhesion Type

Brim

Build Plate Adhesion Extruder

Not overridden

Recommended

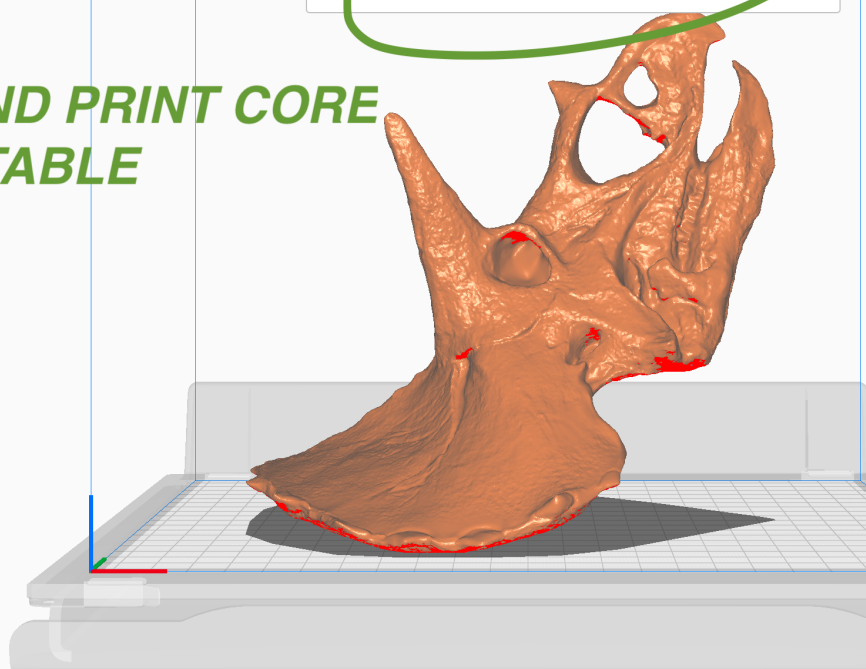
8 hours 24 minutes

133g · 16.76m

Preview

Save to Disk

FILAMENT AND PRINT CORE ARE COMPATABLE



Object list

UMS3_triceratops-skull-repair

159.2 x 146.2 x 154.9 mm

